INSTRUCTIONS: FILL IN ONLY THE YELLOW HIGHLIGHTED CELLS IN THE *General* **and** *Allowable* **TABS AS NEEDED**

Source	67-0059-01		APC 111, Box 2
Permit No.	081733		
Batch Rate by volume	100.00	yd^3 concrete/hr	APC 111, Box 9
Batch Rate by weight	201.20	tons concrete/hr, based on the composition of one cubic yard of concrete described below	
Maximum yearly production (assuming 8,760 hours)	876,000.00	yd^3 concrete/yr	
	1,762,512.00	tons concrete/yr, based on the composition of one cubic yard of concrete described below	

Voluntary Annual Limit(s)			
truck mix production		yd^3 concrete/yr, truck mix	APC 111, Box 6
central mix production		yd^3 concrete/yr, central mix	APC 111, Box 6
dry mix production [a]	50,000.00	yd^3 concrete/yr, dry mix	APC 111, Box 6
Total production [b]	50,000.00	yd^3 concrete/yr, total	

[a]   Dry mix loading calculations in this workbook use the same emission factors as truck mix loading since AP42 does not have a separate factor for dry mix loading. Be aware that emissions from dry mix may possibly be higher due to factors such as a longer fall of dry materials, etc. , and using the control efficiency values simlar to those for truck mix may not be adequate. If necessary, the permit writer should request additional information from the applicant to evaluate the emissions from dry mix loading.

[b]   Total production cannot add up to more than the value for maximum yearly production (assuming 8,760 hours) shown above

Total facility emissions based upon the following AP42 default composition of **one cubic yard of concrete**.		
Coarse Aggregate	1,865	pounds
Sand	1,428	pounds
Cement	491	pounds
Cement Supplement	73	pounds
Water [8.35 (lbs/gal)] x [20 (gal)]	167	pounds
Total for 1 yd^3	**4,024**	**pounds/yd^3**

Concrete material content factors for converting lb/ton emission factors to lb/yd^3 emission factors	
0.9325	(tons aggregate)/yd^3 concrete
0.7140	(tons sand)/yd^3 concrete
0.2455	(tons cement)/yd^3 concrete
0.0365	(tons supplement)/yd^3 concrete
1.6465	(tons aggregate + sand)/yd^3 concrete
0.2820	(tons cement + supplement)/yd^3 concrete

Control efficiencies, reference values, and point/fugitive source classification

% controlled	Point or Fugitive [a]	Source	Reference values for use as %controlled						
			AP42 [b]	Boot	Chute	Tube	Shroud	Enclosure	Wet suppression
	Fugitive	Aggregate delivery to ground storage (3-05-011-21)							
	Fugitive	Sand delivery to ground storage (3-05-011-22)							
	Fugitive	Aggregate transfer to conveyor (3-05-011-23)							
	Fugitive	Sand transfer to conveyor (3-05-011-24)							
	Fugitive	Aggregate transfer to elevated storage (3-05-011-04)							
	Fugitive	Sand transfer to elevated storage (3-05-011-05)							
99.9500%	Point	Cement delivery to Silo (3-05-011-07)	99.8631%						
99.9500%	Point	Cement supplement delivery to Silo (3-05-011-17)	99.7153%						
99.9900%	Point	Weigh hopper loading (3-05-011-08)							
99.9900%	Point	Dry mix loading [c]							

[a] -   The Point or Fugitive classification can only be changed for Weigh hopper loading, Truck mix loading, Central Mix loading, and Dry mix loading sources. The Point classification should be used only if these sources are fitted with capture and contol systems.

[b] -   Values are based on AP42 Table 11.12-2 (6/06 on footer) Uncontrolled and Controlled Emission Factors.

[c] -   Dry mix loading calculations in this workbook use the same emission factors as truck mix loading since AP42 does not have a separate factor for dry mix loading. Be aware that emissions from dry mix may possibly be higher due to factors such as a longer fall of dry materials, etc. , and using the control efficiency values simlar to those for truck mix may not be adequate. If necessary, the permit writer should request additional information from the applicant to evaluate the emissions from dry mix loading.

INSTRUCTIONS: FILL IN ONLY THE YELLOW HIGHLIGHTED CELLS IN THE _General_ and _Allowable_ TABS AS NEEDED

Source	67-0059-01
Permit No.	81733
Batch Rate by volume	100.00 yd^3 concrete/hr
Batch Rate by weight	201.20 tons concrete/hr

Voluntary Annual Limit(s)		
dry mix production	50,000.00	yd3 concrete/yr, dry mix
Total production	50,000.00	yd^3 concrete/yr, total

Selected concrete composition values calculated from inputs in General tab.		
Coarse Aggregate	0.9325	(tons aggregate)/yd^3 concrete
Sand	0.7140	(tons sand)/yd^3 concrete
Cement	0.2455	(tons cement)/yd^3 concrete
Cement Supplement	0.0365	(tons supplement)/yd^3 concrete
Coarse Aggregate + Sand	1.6465	(tons aggregate + sand)/yd^3 concrete
Cement + Cement Supplement	0.2820	(tons cement + supplement)/yd^3 concrete

Allowable Emissions

Allowable(s) for Fugitive Emissions - BASED ON TAPCR 1200-03-08-.01, 1200-03-08-.03, 1200-03-09-.03(8), and AP42 EMISSION FACTORS (See "Actual" tab)

	Fugitive PM	
		tpy
Source	lb/hr	50,000 yd3/yr
Aggregate and sand operations	2.37	0.59
	2.37	**0.59**

Equations used in calculations:
Fugitive PM (lb/hr) - See "Actual" tab - Controlled emissions (lb/hr)
Fugitive PM (tpy - for 50,000 yd3 concrete/yr)- See "Actual" tab - Controlled emissions (ton/yr)

Allowable(s) for Stack (Point Source) Emissions based on PWR (New Process - beginning operation on or after April 3, 1972 (TABLE 2)) and dscf/min

For P <= 30, E = 3.59 (P)^0.62
For P > 30, E = 17.31 (P)^0.16
However:

(1) E shall not be required to be less than **0.02 gr/dscf of stack gases corrected to 70°F and 1 atmosphere**

(2) E shall not be allowed to be more than **0.25 gr/dscf of stack gases corrected to 70°F and 1 atmosphere**

PWR	# of Units	Stack/Process ID	APC 111 Boxes 12 - 15	lb/hr			Stack PM	
								tpy
P (ton/hr)			dscf/min	0.02 gr/dscfm	E from table 2	0.25 gr/dscfm	lb/hr	50,000 yd3/yr
24.550 (each)	1	(default) cement delivery to silo	2,250 (each)	0.39 lb/hr (total)	26.12 lb/hr (total)	4.82 lb/hr (total)	4.82 lb/hr	1.21 tpy
1.825 (each)	2	(default) cement supplement delivery to silo	2,250 (each)	0.78 lb/hr (total)	10.43 lb/hr (total)	9.64 lb/hr (total)	9.64 lb/hr	2.42 tpy
26.38	1	(default) Weigh hopper loading		0.00 lb/hr	27.30 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
	1			0.00 lb/hr	0.00 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
	1			0.00 lb/hr	0.00 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
201.20	1	(default) Dry mix loading 50,000 yd3/yr	8000	1.37 lb/hr	40.45 lb/hr (total)	17.14 lb/hr	17.14 lb/hr	4.29 tpy
				0.00 lb/hr	0.00 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
				0.00 lb/hr	0.00 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
				0.00 lb/hr	0.00 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
				0.00 lb/hr	0.00 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
				0.00 lb/hr	0.00 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
				0.00 lb/hr	0.00 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
				0.00 lb/hr	0.00 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
				0.00 lb/hr	0.00 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
				0.00 lb/hr	0.00 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
				0.00 lb/hr	0.00 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
				0.00 lb/hr	0.00 lb/hr (total)	0.00 lb/hr	0.00 lb/hr	0.00 tpy
							31.60 lb/hr	**7.92 tpy**

Green shading shows the applicable basis (PWR or 0.02 gr/dscf or 0.25 gr/dscf) for each point source, BOTH a PWR and a dscf/min value must be input for each source.
Shaded cells indicate the estimated actual emission values to be used in the template permit and the emission summary.

Equations used in calculations:

For P <= 30, E (based on PWR & Table 2) = 3.59 (P)^0.62

For P > 30, E (based on PWR & Table 2) = 17.31 (P)^0.16

Emissions in gr/dscf corresponding to E (based on PWR and Table 2) = E (based on PWR and Table 2) * (7,000 gr/lb) / (dscf/min * 60 min/hr)

Emissions in lb/hr at a concentration of 0.02 gr/dscf = (dscf/min * 60 min/hr) * (0.02 gr/dscf) / (7,000 gr/lb)

Emissions in lb/hr at a concentration of 0.25 gr/dscf = (dscf/min * 60 min/hr) * (0.25 gr/dscf) / (7,000 gr/lb)

Example: When P = 24.550 ton/hr (per silo) and dscf/min = 2250.0 (per silo):

P (per silo) <= 30, therefore E (based on PWR and Table 2) = 3.59 (24.550)^0.62 = 26.12 lb/hr (per silo)

The corresponding gr/dscf value is (26.12 lb/hr) * (7,000 gr/lb) / (2250.0 dscf/min * 60 min/hr) = 1.35 gr/dscf

Since 1.35 gr/dscf is greater than 0.25 gr/dscf, then the allowable, based on 0.25 gr/dscf, is 4.82 lb/hr (per silo)

(1) * (4.82 lb/hr) * (50,000 yd3 concrete/yr) / (100 yd3 concrete/hr) / (2,000 lb/ton) = 1.21 tons/yr (tons/yr for 50,000 yd3 concrete/yr)

(1) * (4.82 lb/hr) * (8,760 hr/yr) / (2,000 lb/ton) = 21.11 tons/yr (tons/yr for 8,760 hr/yr)

INSTRUCTIONS: FILL IN ONLY THE YELLOW HIGHLIGHTED CELLS IN THE _General_ and _Allowable_ TABS AS NEEDED. DO NOT FILL OR MODIFY THIS TAB.

Source	67-0059-01
Permit No.	81733
Batch Rate by volume	100.00 yd³ concrete/hr
Batch Rate by weight	201.20 tons concrete/hr

Voluntary Annual Limit(s)		
dry mix production	50,000.00	yd3 concrete/yr, dry mix
Total production	50,000.00	yd³ concrete/yr, total

Concrete material content factors for converting lb/ton emission factors to lb/yd³ emission factors

0.9325	(tons aggregate)/yd³ concrete
0.7140	(tons sand)/yd³ concrete
0.2455	(tons cement)/yd³ concrete
0.0365	(tons supplement)/yd³ concrete
1.6465	(tons aggregate + sand)/yd³ concrete
0.2820	(tons cement + supplement)/yd³ concrete

CALCULATIONS BASED ON AP-42 TABLES 11.12-2, 11.12-5 and 11.12-6 (ENGLISH UNITS)
EMISSION FACTORS FOR CONCRETE BATCHING / PLANT WIDE EMISSION FACTORS PER YARD OF CONCRETE

Source (SCC)	Point or Fugitive	(ton material/ yd³ concrete)	Uncontrolled emission factor PM (lb/ton)	Uncontrolled emission factor PM (lb/yd³)	% controlled PM	Controlled emission factor PM (lb/ton)	Controlled emission factor PM (lb/yd³)	Uncontrolled emissions PM (lb/hr)	Uncontrolled emissions PM (ton/yr)	Controlled emissions PM (lb/hr)	Controlled emissions PM (ton/yr)
Aggregate delivery to ground storage (3-05-011-21)	Fugitive	0.9325	0.0069	0.0064		0.0069	0.0064	0.6400	0.1600	0.6400	0.1600
Sand delivery to ground storage (3-05-011-22)	Fugitive	0.7140	0.0021	0.0015		0.0021	0.0015	0.1500	0.0375	0.1500	0.0375
Aggregate transfer to conveyor (3-05-011-23)	Fugitive	0.9325	0.0069	0.0064		0.0069	0.0064	0.6400	0.1600	0.6400	0.1600
Sand transfer to conveyor (3-05-011-24)	Fugitive	0.7140	0.0021	0.0015		0.0021	0.0015	0.1500	0.0375	0.1500	0.0375
Aggregate transfer to elevated storage (3-05-011-04)	Fugitive	0.9325	0.0069	0.0064		0.0069	0.0064	0.6400	0.1600	0.6400	0.1600
Sand transfer to elevated storage (3-05-011-05)	Fugitive	0.7140	0.0021	0.0015		0.0021	0.0015	0.1500	0.0375	0.1500	0.0375
Cement delivery to Silo (3-05-011-07)	Point	0.2455	0.73	0.1792	99.9500%	0.0003650	0.0000896	17.9200	4.4800	0.0090	0.0022
Cement supplement delivery to Silo (3-05-011-17)	Point	0.0365	3.14	0.1146	99.9500%	0.0015700	0.0000573	11.4600	2.8650	0.0057	0.0014
Weigh hopper loading (3-05-011-08)	Point	1.6465	0.0048	0.0079	99.9900%	0.0000005	0.0000008	0.7900	0.1975	0.0001	0.0000
Dry mix loading for 50,000.00 yd3/yr	Point	0.2820	1.118	0.3153	99.9900%	0.00011	0.000032	31.5300	7.8825	0.0032	0.0008

Point source emissions	**SUBTOTALS**	61.70	15.43	**0.02**	**0.00**
Fugitive source emissions					
Fugitive source emissions (aggregate and sand) (S1-4.B(a)		2.37	0.59	**2.37**	**0.59**
Fugitive source emissions (All)	**SUBTOTALS**	2.37	0.59	**2.37**	**0.59**
	TOTALS	64.07	16.02	2.39	0.59

Where material, based on AP42 11.12, is:
    Aggregate for the aggregate delivery and transfer operations,
    Sand for the sand delivery and transfer operations,
    Cement for the cement delivery and discharge operations,
    Cement supplement for the cement supplement delivery and discharge operations,
    Aggregate + sand for the weigh hopper loading operation; and
    Cement + cement supplement for the Truck mix loading and Central mix loading operations.
Cement + cement supplement is also used for the Dry mix loading operations.

Shaded cells indicate the estimated actual emission values to be used in the template permit and the emission summary.

Estimated actual emissions using factors from AP42 Tables 11.12-2, 11.12-5 and 11.12-6

Equations used in calculations for **PM** emissions:

[Uncontrolled PM Emissions factor (lb/ton material)] is taken from AP42 Table 11.12-2 or the background document

[Uncontrolled PM Emissions factor (lb/yd3)] = [Uncontrolled PM Emissions factor (lb/ton material)] x [concrete material content (ton material/yd3 concrete)]   **Note:** This will match the value(s) in Tables 11.12-5 and 11.12-6

[Controlled PM Emissions factor (lb/ton material)] = [Uncontrolled PM Emissions factor (lb/ton material)] x [1 - (%controlled PM/100)]

[Controlled PM Emissions factor (lb/yd3 concrete)] = [Uncontrolled PM Emissions factor (lb/yd3 concrete)] x [1 - (%controlled PM/100)]

[Uncontrolled PM Emissions (lb/hr) = [Uncontrolled PM emissions factor (lb/yd3 concrete)] x [Batch Rate (yd3 concrete/hr)]

[Uncontrolled PM Emissions (ton/yr) = [Uncontrolled PM Emissions (lb/hr)] x [**Total** production (yd3 concrete/yr)] / [Batch Rate (yd3 concrete/hr)] / [2,000 (lb/ton)] **not for Truck mix loading or Central Mix loading**

[Uncontrolled PM Emissions (ton/yr) = [Uncontrolled PM Emissions (lb/hr)] x [**truck mix** production (yd3 concrete/yr)] / [Batch Rate (yd3 concrete/hr)] / [2,000 (lb/ton)] **for Truck mix loading only**

[Uncontrolled PM Emissions (ton/yr) = [Uncontrolled PM Emissions (lb/hr)] x [**central mix** production (yd3 concrete/yr)] / [Batch Rate (yd3 concrete/hr)] / [2,000 (lb/ton)] **for Central mix loading only**

[Uncontrolled PM Emissions (ton/yr) = [Uncontrolled PM Emissions (lb/hr)] x [**dry mix** production (yd3 concrete/yr)] / [Batch Rate (yd3 concrete/hr)] / [2,000 (lb/ton)] **for Dry mix loading only**

[Controlled PM Emissions (lb/hr) = [Controlled PM emissions factor (lb/ton material)] x [Batch Rate (yd3 concrete/hr)] x [concrete material content (ton material/yd3 concrete)]

[Controlled PM Emissions (ton/yr) = [Controlled PM Emissions (lb/hr)] x [Total production (yd3 concrete/yr)] / [Batch Rate (yd3 concrete/hr)] / [2,000 (lb/ton)] **not for Truck mix loading or Central Mix loading**

[Controlled PM Emissions (ton/yr) = [Controlled PM Emissions (lb/hr)] x [truck mix production (yd3 concrete/yr)] / [Batch Rate (yd3 concrete/hr)] / [2,000 (lb/ton)] **for Truck mix loading only**

[Controlled PM Emissions (ton/yr) = [Controlled PM Emissions (lb/hr)] x [central mix production (yd3 concrete/yr)] / [Batch Rate (yd3 concrete/hr)] / [2,000 (lb/ton)] **for Central mix loading only**

[Controlled PM Emissions (ton/yr) = [Controlled PM Emissions (lb/hr)] x [dry mix production (yd3 concrete/yr)] / [Batch Rate (yd3 concrete/hr)] / [2,000 (lb/ton)] **for Dry mix loading only**

Example: Aggregate delivery to ground storage

Uncontrolled PM Emissions factor, taken from AP42 Table 11.12-2 or the background document, = [6.90E-03 (lb/ton aggregate)]

Uncontrolled PM Emissions factor = [6.90E-03 (lb/ton aggregate)] x [0.9325 (ton aggregate/yd3 concrete)] = [6.40E-03 (lb/yd3 concrete)]

Controlled PM Emissions factor = [6.90E-03 (lb/ton aggregate)] x [1 - (0.0000 % /100)] = [6.90E-03 (lb/ton aggregate)]

Controlled PM Emissions factor = [6.40E-03 (lb/yd3 concrete)] x [1 - (0.0000 % /100)] = [6.40E-03 (lb/yd3 concrete)]

Uncontrolled PM Emissions = [6.40E-03 (lb/yd3 concrete)] x [100.00 (yd3 concrete/hr)] = [0.6400 (lb/hr)]

Uncontrolled PM Emissions = [0.6400 (lb/hr)] x [50,000 (yd3 concrete/yr)] / [100 (hr/yr)] / [2,000 (lb/ton)] = [0.1600 (ton/yr)]

Controlled PM Emissions = [6.40E-03 (lb/yd3 concrete)] x [100.00 (yd3 concrete/hr)] = [0.6400 (lb/hr)]

Controlled PM Emissions = [0.6400 (lb/hr)] x [0.00 (yd3 concrete/yr) / 100 (yd3 concrete/hr)] / [2,000 (lb/ton)] = [0.1600 (ton/yr)]

Example: Truck mix loading

Uncontrolled PM Emissions factor, taken from AP42 Table 11.12-2 or the background document, = [0.000E+00 (lb/ton (cement + supplement)]

Uncontrolled PM Emissions factor = [0.000E+00 (lb/ton (cement + supplement)] x [0.0000 (ton (cement + supplement)/yd3 concrete)] = [0.00E+00 (lb/yd3 concrete)]

Controlled PM Emissions factor = [0.00E+00 (lb/ton (cement + supplement)] x [1 - (0.0000 % /100)] = [0.00E+00 (lb/ton (cement + supplement)]

Controlled PM Emissions factor = [0.00E+00 (lb/yd3 concrete)] x [1 - (0.0000 % /100)] = [0.00E+00 (lb/yd3 (concrete)]

Uncontrolled PM Emissions = [0.00E+00 (lb/yd3)] x [0.00 (yd3 concrete/hr)] = 0.0000 lb/hr

Uncontrolled PM Emissions = [0.0000 (lb/hr)] x [0.00 (yd3 concrete/yr)] / [100.00 (yd3 concrete/hr)] / [2,000 (lb/ton)] = [0.0000 (ton/yr)]

Controlled PM Emissions = [0.00E+00 (lb/yd3)] x [0.00 (yd3 concrete/hr)] = [0.0000 (lb/hr)]

Controlled PM Emissions = [0.0000 (lb/hr)] x [0.00 (yd3 concrete/yr)] / [100.00 (yd3 concrete/hr)] / [2,000 (lb/ton)] = [0.0000 (ton/yr)]

Example: Central mix loading

Uncontrolled PM Emissions factor, taken from AP42 Table 11.12-2 or the background document, = [0.00E+00 (lb/ton (cement + supplement)]

Uncontrolled PM Emissions factor = [0.00E+00 (lb/ton (cement + supplement)] x [0.0000 (ton (cement + supplement)/yd3 concrete)] = [0.00E+00 (lb/yd3 concrete)]

Controlled PM Emissions factor = [0.00E+00 (lb/ton (cement + supplement)] x [1 - (0.0000 % /100)] = [0.00E+00 (lb/ton (cement + supplement)]

Controlled PM Emissions factor = [0.00E+00 (lb/yd3 concrete)] x [1 - (0.0000 % /100)] = [0.00E+00 (lb/yd3 (concrete)]

Uncontrolled PM Emissions = [0.00E+00 (lb/yd3)] x [0.00 (yd3 concrete/hr)] = [0.0000 (lb/hr)]

Uncontrolled PM Emissions = [0.0000 (lb/hr)] x [0.00 (yd3 concrete/yr)] / [100.00 (yd3 concrete/hr)] / [2,000 (lb/ton)] = [0.0000 (ton/yr)]

Controlled PM Emissions = [0.00E+00 (lb/yd3)] x [0.00 (yd3 concrete/hr)] = [0.0000 (lb/hr)]

Controlled PM Emissions = [0.0000 (lb/hr)] x [0.00 (yd3 concrete/hr)] / [100.00 (yd3 concrete/hr)] / [2,000 (lb/ton)] = [0.0000 (ton/yr)]

Example: Dry mix loading

Uncontrolled PM Emissions factor for truck mix loading used as estimate, taken from AP42 Table 11.12-2 or the background document, = [1.118E+00 (lb/ton (cement + supplement)]

Uncontrolled PM Emissions factor = [1.118E+00 (lb/ton (cement + supplement)] x [0.2820 (ton (cement + supplement)/yd3 concrete)] = [3.15E-01 (lb/yd3 concrete)]

Controlled PM Emissions factor = [1.118E+00 (lb/ton (cement + supplement)] x [1 - (99.9900 % /100)] = [1.12E-04 (lb/ton (cement + supplement)]

Controlled PM Emissions factor = [3.15E-01 (lb/yd3 concrete)] x [1 - (99.9900 % /100)] = [3.15E-05 (lb/yd3 (concrete)]

Uncontrolled PM Emissions = [3.15E-01 (lb/yd3)] x [100.00 (yd3 concrete/hr)] = [31.5300 (lb/hr)]

Uncontrolled PM Emissions = [31.5300 (lb/hr)] x [50,000.00 (yd3 concrete/yr)] / [100.00 (yd3 concrete/hr)] / [2,000 (lb/ton)] = [7.8825 (ton/yr)]

Controlled PM Emissions = [3.15E-05 (lb/yd3)] x [100.00 (yd3 concrete/hr)] = [0.0032 (lb/hr)]

Controlled PM Emissions = [0.0032 (lb/hr)] x [50,000.00 (yd3 concrete/yr)] / [100.00 (yd3 concrete/hr)] / [2,000 (lb/ton)] = [0.0008 (ton/yr)]